

Date: Thursday, 16/10/2008 4:51:12 PM
User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 42663		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251117
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42659	Material	: N/A
Written By	:	Due Date	: 23/10/2008
Checked & Approved By	: <u>JUD 08.10.16</u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-117 with Dart IPP D212-725-1-117"

Send a copy of this IPP

AS
OCT 29 2008

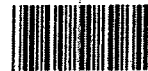
2.0	D2127251117	Fairlead Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

FAIRLEAD BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-117 fairlead bracket

Attach serviceable tags

7645211

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-117 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:51:12 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42663

Part Number: D2127251117

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

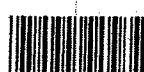
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 5.11.03

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.26

Discrepancy:

Fabricate D212-725-1-115, Angle for Dart Aerospace.

Resolution:

D212-725-1-115, Angle fabricated IAW D212-725-1 Dwg Pg. 36.

Material 2024 T3511 .130 Batch No. 0548

1.26 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.27

Discrepancy:

Fabricate D212-725-1-117, Fairlead Bracket for Dart Aerospace.

Resolution:

D212-725-1-117, Fairlead fabricated IAW D212-725-1 Dwg Pg.

37. Material 2024 T3 .040 Batch No. 0921

1.27 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.28

Discrepancy:

Fabricate D212-725-1-119, Cowl Bracket for Dart Aerospace.

Resolution:

N/A

1.28 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.29

Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

Duplicate Squawk. Refer to 1.61

1.29 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

Squawk: 1.30

Discrepancy:

Fabricate D212-725-1-123, Bracket for Dart Aerospace.

Resolution:

D212-725-1-123, Bracket fabricated IAW D212-725-1 Dwg Pg. 40, Fig. 22. Material 2024 T3 .063 Batch No. 2511.

1.30 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 10/23/2008

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

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Prsht Rev. : NC	Project Number : N/A
First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42659	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JUD 08.10.14</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-117 with Dart IPP D212-725-1-117"

C208/10/20 ①

Send a copy of this IPP

2.0

D2127251117

Fairlead Bracket

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

FAIRLEAD BRACKET

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-117 fairlead bracket

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-117 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42663

Part Number: D2127251117

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____





Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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First Issue : 16/10/2008 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42659	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>Julie Dawson</u>	
Comment :	
Additional Product	
Job Number: 	
Seq. #:	Description :
1.0 PG PURCHASING	
	
Comment: PURCHASING Issue P/O: <u>7396</u> to Eagle Copters "Assembly of D212-725-1-117 with Dart IPP D212-725-1-117" Send a copy of this IPP	
2.0 D2127251117 Fairlead Bracket	
	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) FAIRLEAD BRACKET	
3.0 OUTSIDE SERVICE OUTSIDE SERVICES	
	
Comment: Sub-Contracting OUTSIDE SERVICES EAGLE Pick:Qty Part Number Description Batch 1 D212-725-1-117 fairlead bracket <u>W/645211</u> Attach serviceable tags 2- EAGLE Fabricate/Pick the following parts in accordance with: D212-725-1-117 REV. <u>1</u> Material Certification / Proof of Traceability / Certificate of Conformity required	

AS
 OCT 29 2008

OCT 29 2008

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Drawing Name: 212 DETAIL PARTS

Job Number: 42663

Part Number: D2127251117

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

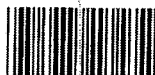
Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

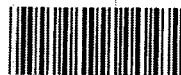
Location: _____

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.26**Discrepancy:

Fabricate D212-725-1-115, Angle for Dart Aerospace.

Resolution:D212-725-1-115, Angle fabricated IAW D212-725-1 Dwg Pg. 36.
Material 2024 T3511 .130 Batch No. 0548**1.26** Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/23/2008**Squawk: 1.27**Discrepancy:Fabricate ~~D212-725-1-117~~, Fairlead Bracket for Dart Aerospace.Resolution:

D212-725-1-117, Fairlead fabricated IAW D212-725-1 Dwg Pg. 37. Material 2024 T3 .040 Batch No. 0921

1.27 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/23/2008**Squawk: 1.28**Discrepancy:

Fabricate D212-725-1-119, Cowl Bracket for Dart Aerospace.

Resolution:

N/A

1.28 Work Done By: Alvin Werner*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 10/23/2008**Squawk: 1.29**Discrepancy:

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